

Fig. 1

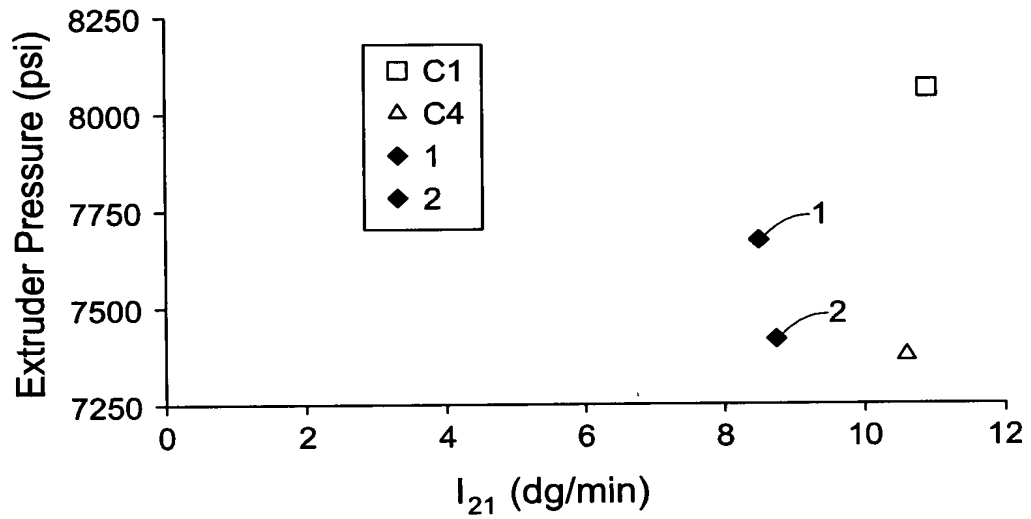
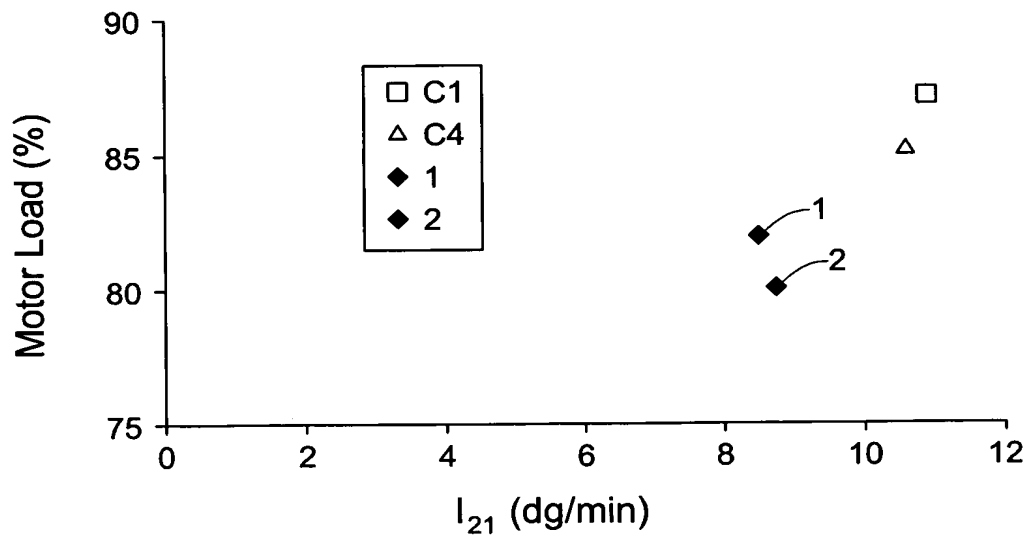
Extruder Pressure vs. I_{21} 

Fig. 2

Extruder Motor Load vs. I_{21} 

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Fig. 3

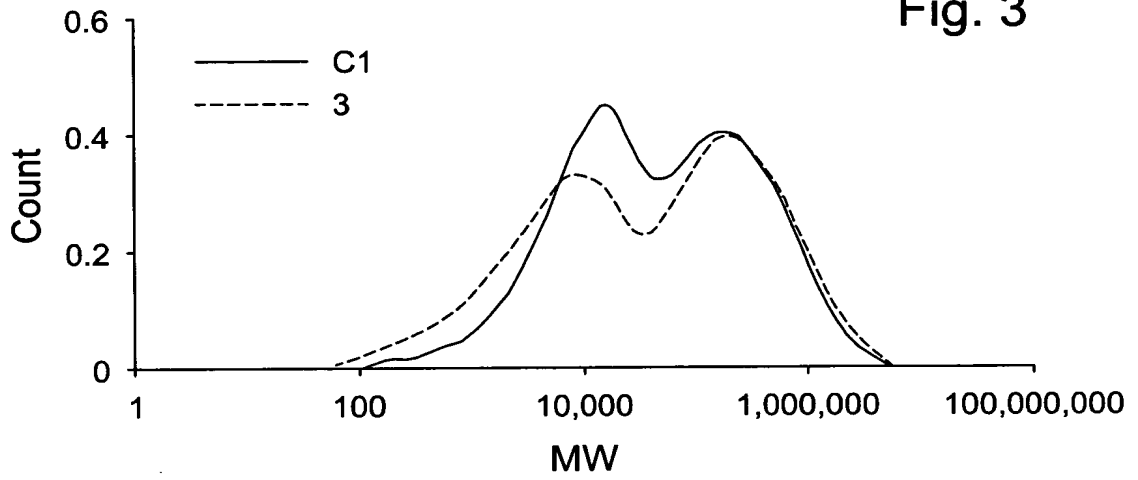


Fig. 4

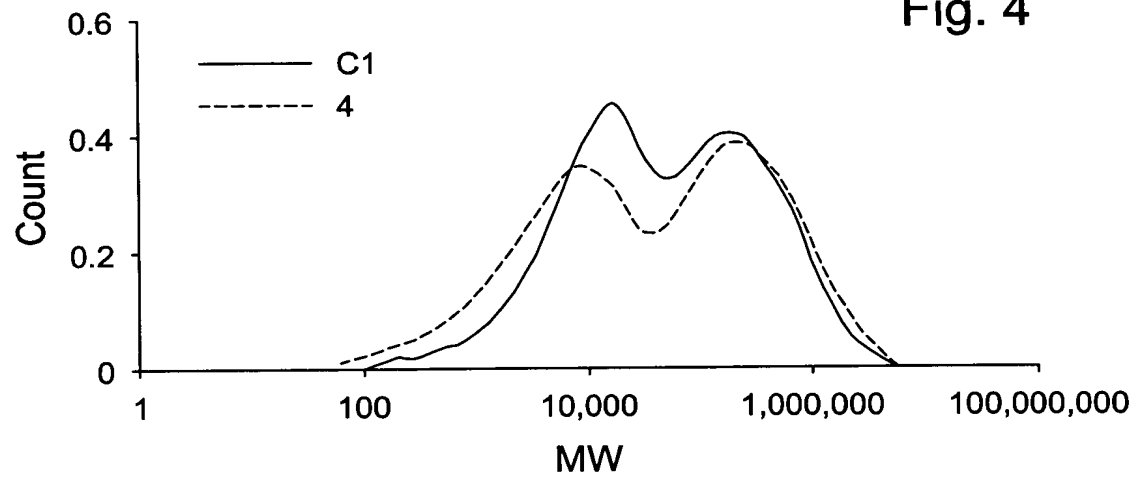


Fig. 5

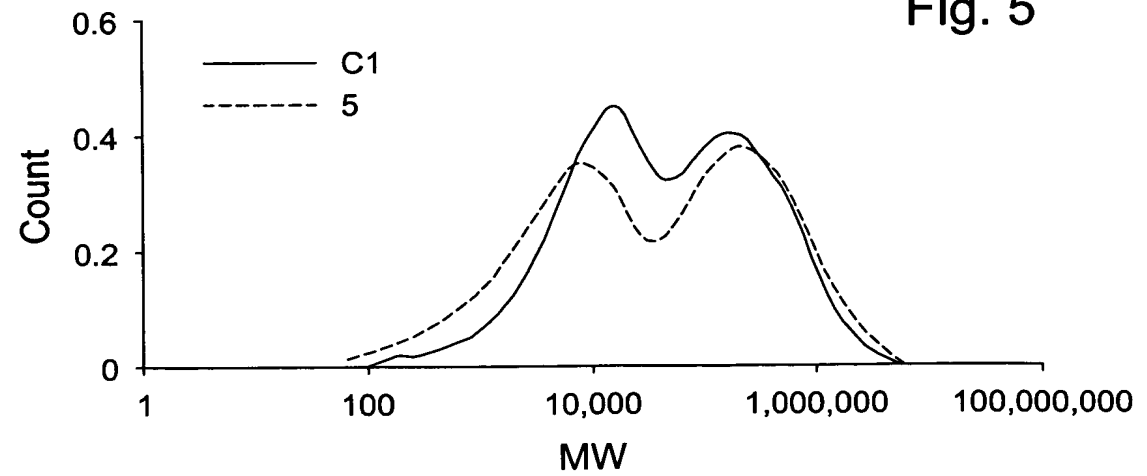


Fig. 6

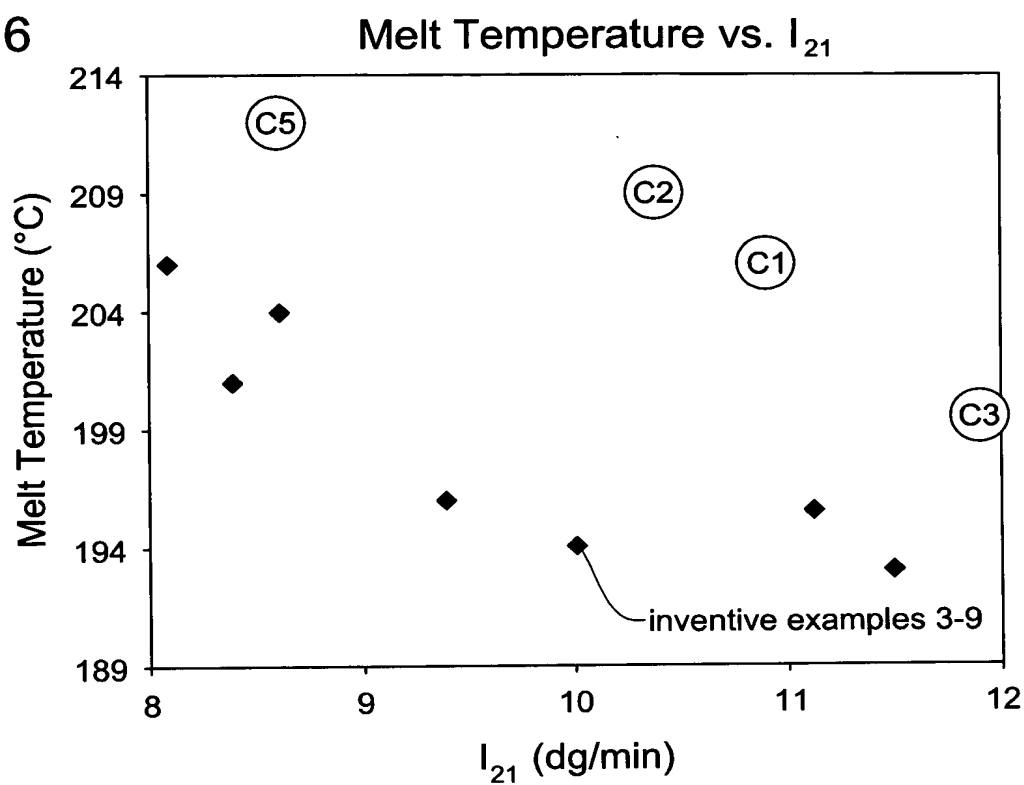


Fig. 7

